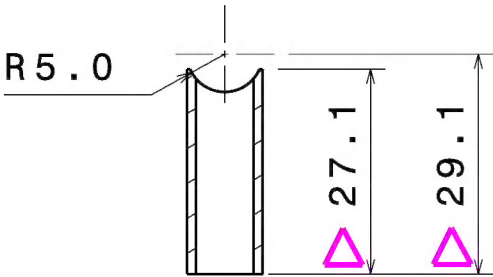
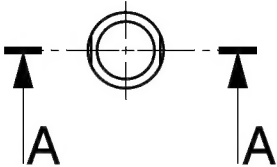


QB21911		SH A or A	ISS P2Z	2	1	
ZONE	ISS	DESCRIPTION			DATE	APPROVALS
C4	P2Z	CHANGED LENGTH OF PART FROM 26.1 TO 27.1 ECR R40884 INCORPORATED			24 OCT 2014	MODIFIED: B MITCHEM
		CHANGE CODE: PE			24 OCT 2014	DRG CHCK: T CLARK
						PROJ ENG:
						MFG ENGR:
						TECH APRL:
24 OCT 2014	DSGN APRL: E C BULA					



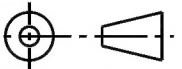

SECTION VIEW A-A  
SCALE 2:1



NOTES:

- MATERIAL: ST STL T55/66/67/72/73  
ALTERNATIVE MATERIALS: AMS 5571, AMS 5575, AMS 5570  
MIL-T-8606, MIL-T-8808.  
10mm OD x 18 SWG (1.2mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- UNLESS OTHERWISE STATED ALL POSITIONAL TOLERANCE  
OF HOLES:  $\phi 0.34$
- FINISH: NATURAL.

PART MARK  
TO QD5016  1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	18 JUN 2014												
					DRG CHCK	T CLARK	29 SEP 2014	TITLE  STAND BASE FABRICATION											
	DECIMALS				ANGLES		PROJ ENG												
	X.	± 0.5			± 0.5 DEG		MFG ENGR												
	.X	± 0.25					TECH APRL												
	.XX				± 0.125			DSGN APRL				SIZE A3.		CAGE CODE U0088		DRG NO QB21911		ISS P2Z	
	.XXX				± -			DSGN APRL		E C BULA									
	SURFACE FINISH				3.2/√		USED ON		CONTRACT NO		SCALE		1:1		WEIGHT		SHEET A OF A		
	DO NOT SCALE DRAWING				QB05043														